

INSTALLATION INSTRUCTIONS



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1. Remove the engine skid plate.
2. Remove the radiator cap (it is located at the front right side).
3. Place a container under the water pump drain bolt to collect the coolant.
4. Loosen the water pump drain bolt (this is the bolt with the brass washer).
5. Allow the coolant to drain until the flow stops, then remove the bolt completely.
6. Remove the bolts securing the cover and the hoses above it.
7. Remove the impeller and install the new one, tightening to 12 Nm.
8. Install the two pins in their corresponding positions.
9. Install the spacer with the O-ring, then install the water pump cover.
10. Hold the cover in position and initially install two bolts diagonally, tightening them lightly.
11. Install the remaining bolts with the washers according to the sequence shown in the photo.
12. Screw in all bolts until they seat against the cover surface, then tighten diagonally to 11 Nm.
13. Fill the radiator with coolant up to the top.
14. Tighten the radiator cap.
15. Start the engine in an open area and allow it to idle until the temperature reaches 85°C.
16. Check for leaks and then allow the motorcycle to cool down.
17. Check the coolant level in the reservoir located at the lower left side of the engine.
18. Top up if necessary.
19. Install the skid plate and tighten to 10 Nm.

BOLTS SIZING

1. 6x55mm
2. 6x35mm
3. 6x35mm (drain bolt)
4. 6x55mm
5. 6x65mm

ALL BOLTS ARE WITH ALUMINIUM WASHERS