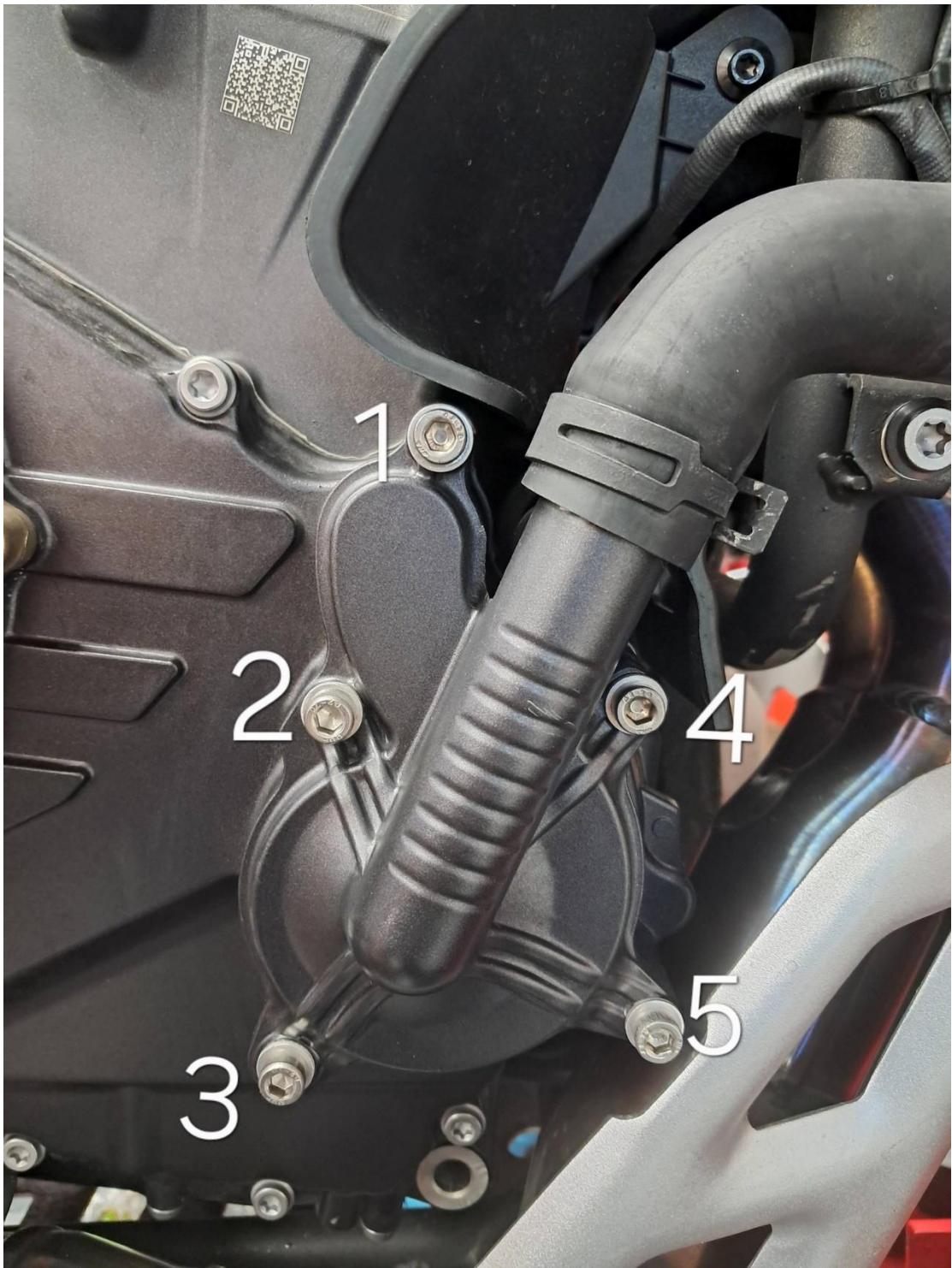


INSTALLATION INSTRUCTIONS



INSTALLATION INSTRUCTIONS

- 1. Remove the engine skid plate.**
- 2. Remove the radiator cap (it is located at the front right side).**
- 3. Place a container under the water pump drain bolt to collect the coolant.**
- 4. Loosen the water pump drain bolt (this is the bolt with the brass washer).**
- 5. Allow the coolant to drain until the flow stops, then remove the bolt completely.**
- 6. Remove the bolts securing the cover and the hoses above it.**
- 7. Remove the impeller and install the new one, tightening to 12 Nm.**
- 8. Install the two pins in their corresponding positions.**
- 9. Install the spacer with the O-ring, then install the water pump cover.**
- 10. Hold the cover in position and initially install two bolts diagonally, tightening them lightly.**
- 11. Install the remaining bolts with the washers according to the sequence shown in the photo.**
- 12. Screw in all bolts until they seat against the cover surface, then tighten diagonally to 11 Nm.**
- 13. Fill the radiator with coolant up to the top.**
- 14. Tighten the radiator cap.**
- 15. Start the engine in an open area and allow it to idle until the temperature reaches 85°C.**
- 16. Check for leaks and then allow the motorcycle to cool down.**
- 17. Check the coolant level in the reservoir located at the lower left side of the engine.**
- 18. Top up if necessary.**
- 19. Install the skid plate and tighten to 10 Nm.**

BOLTS SIZING

- 1. 6x55mm**
- 2. 6x35mm**
- 3. 6x35mm (drain bolt)**
- 4. 6x55mm**
- 5. 6x65mm**

ALL BOLTS ARE WITH ALUMINIUM WASHERS